

## Specifications 600 PRO Digital Booklet System

<b>System Configuration</b>	DSF-6000 Sheet Feeder DSF-Twin Feeder (Option) DBM-600 Stitcher/Folder & DBM-600T Fore-Edge Trimmer DKT-200 2 Knives Head & Foot Trimmer LSW Long Conveyor	<b>Power Supply</b>	220 - 240V 50/60Hz, 8 A, 2145 W
		<b>Configuration Dimensions - Net Weights</b>	5600 mm (W) x 823 mm (D) x 1776 mm (H) - 1,032 kg including DKT-200 6547 mm (W) x 848 mm (D) x 1776 mm (H) - 1,504 kg Minimum access at rear: 600 mm

### DBM-600 (Stitching, Folding), DBM-600T (Fore-Edge Trimming), DKT-200 (Head & Foot Trimming)

<b>Max Booklet Thickness</b>	6 mm (30 sheets of 80 gsm, 120 pages book)	<b>Fine Adjustment</b>	From 0.1 mm
<b>Flat Sheet Size</b>	DSF-6000 only DSF-6000 and DSF-Twin feeder DSF-Twin Feeder only	<b>Max Stitching Capacity</b>	3 mm (30 Sheets of 80 gsm)
	Max 364(*) mm (W) x 525 mm (L) Max 356 mm (W) x 525 mm (L) Max 356 mm (W) x 610 mm (L) Min 120 mm (W) x 210 mm (L)	<b>Min/Max Stitching Head Distance (1-up)</b>	58.5 - 328 mm
<b>Finished Untrimmed Booklet size</b>	DSF-6000 only DSF-6000 and DSF-Twin feeder DSF-Twin Feeder only	<b>Stitching Head Distance (2-up)</b>	60 mm (55 mm in fine adjustment mode)
	Max 364(*) mm (W) x 262.5 mm (L) Max 356 mm (W) x 262.5 mm (L) Max 354 mm (W) x 305 mm (L) Min 120 mm (W) x 105 mm (L)	<b>Stitching Heads</b>	Standard Fitting: 2x Hohner 43/65, wire size #25 to #27 Optional: 3 to 4 Heads (flat & loop)
<b>Finished Booklet size 1-up Production</b>	DSF-6000 only DSF-6000 and DSF-Twin feeder DSF-Twin Feeder only	<b>Control Panel</b>	PC Controller & individual screens for fine adjustment
	Max 364(*) mm (W) x 261.5 mm (L) Max 354 mm (W) x 261.5 mm (L) Max 354 mm (W) x 305 mm (L) Min 120 mm (W) x 75 mm (L)	<b>Folding Rollers</b>	Automatic Mechanism
<b>Finished Booklet size 2-up production</b>	1 stitch in each booklet	<b>Error Detect Sensors</b>	Stitching Wire (on the Saddle); Paper Feed; Paper Jam, Safety Guards
	Max 172 mm (W) x 256 mm (L) Min 90 mm (W) x 75 mm (L)	<b>Dimensions - Net Weights</b>	DBM-600 Stitcher/ Folder 1,848 mm (W) x 928.5 mm (D) x 1,227 mm (H) - 377 kg, 2.5 A DBM-600T 716 mm (W) x 717 mm (D) x 1124 mm (H) - 233 kg, 3.4 A DKT-200 & DKT-LSW 2302 mm (W) x 700 mm (D) x 1169 mm (H) - 472 kg, 4.4 A
<b>DBM-600T Trimmer Front Knives</b>	Min/Max Trim 2-25 mm Trim up to 75 mm with 12 pages or less		
<b>Max Trimming Thickness</b>	6 mm		
<b>DKT-200 Head and Foot Knives</b>	Min/Max trim 2-60 mm 30 mm Max trim for each knife 6 mm Gutter Cut knives (4 mm - 8 mm on special request) Offset Trim with manual control (from 1 to 21 mm) 6.4 mm Diameter 2 Hole Punch Kicker/Batching Unit		

(\* 364 mm Width is possible when the DKT200 is not used.

### DSF-6000 Feeder (Deep-pile stack)

<b>AMS+ Feeding System</b>	8 belt suction, top feed from pallet on elevator. Air separation from turbines and pump on 3 sides Ability to increase the flow and strength of air and vacuum Side air, trail edge air and front air adjustment	<b>Features</b>	PC Controller, Windows based Graphical User Interface: job programming, save and recall, automated set-up. Job audit logging when used with barcode control. Infinite job memories from PC Controller OMR (Optical Mark Reader) end-of-set mark reader Optical & Ultrasonic double sheet detection Hand feeding (max 30 sheets or 3 mm) Built-in active anti-static bar Air-bed rolling pallet paper tray (pump included)
<b>Paper Capacity</b>	610 mm media stack height	<b>Options</b>	Extra paper adaptor tray to suit different digital printing presses Printers Supported Xerox IGEN3/4
<b>Paper Sizes</b>	Max 364(*) mm (W) x 525 mm (L) Min 120 mm (W) x 210 mm (L)	<b>Power Supply</b>	220 - 240V 50/60Hz, 2.7 A, 250W - I/F box 1.9 A, 180W
<b>Paper Weight</b>	From 64 to 300 gsm	<b>Dimensions - Net Weights</b>	1519 mm (W) x 797 mm (D) x 1148 mm (H) - 302 kg, 0.8 A
<b>Buffer Capacity</b>	Integrated buffer section with adjustable air separation		
<b>Sheet Feed Speed</b>	10 sheets or less (1.5mm thickness or less) up to 600 sheets per minute (A4 SEF)		

### DSF-TWIN Feeder (Covers, inserts, A4-Landscape format)

<b>AMS+ Feeding System</b>	8 belt suction, top feeding. Air separation from turbines and pump on 3 sides Ability to increase the flow and strength of air and vacuum on each bin Side air, trail edge air and front air adjustment	<b>Paper Weight</b>	From 64 to 300 gsm
<b>Paper Capacity</b>	2 x 60 mm media stack height, top and bottom trays	<b>Sheet Feed Speed</b>	109 A4 Landscape per minute in sheet feed mode
<b>Paper Sizes</b>	Max 356 mm (W) x 610 mm (L) Min 120 mm (W) x 210 mm (L)	<b>Features</b>	Ultrasonic double sheet detection
		<b>Optional Anti-Static Bar</b>	Anti-static bar kit for sheet by sheet mode
		<b>Power Supply</b>	Supply from DSF-6000
		<b>Dimensions - Net Weights</b>	(stand alone) 867 mm (W) x 743 mm (D) x 662 mm (H) - 75 kg DSF-6000 and Twin feeder together 1519 mm (W) x 797 mm (D) x 1776 mm (H) - 377 kg

### Optional Barcode Readers

<b>Barcode Types</b>	1D & 2D Barcode recognition 1D codes supported: Code 39, 93, 128 (incl. EAN28), Codabar (NW-7), Interleaved 2 of 5 2D codes supported: QR-Code, Datamatrix, PDF417, MicoPDF417	<b>DSF-6000 Sheet Feeder</b>	1x barcode scanner for deep pile tray
		<b>DSF-Twin Feeder</b>	2x barcode scanners for tray A & B, alternate mode
		<b>DBM-LSW Long Stacker Wide</b>	1x barcode scanner (exit of trimmer), read above and below

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**Duplo**<sup>®</sup>  
from print to documents

# 600 PRO DIGITAL BOOKLET SYSTEM

HIGH SPEED BOOKLETMAKING SOLUTION FOR  
HIGHLY CONFIDENTIAL AND PERSONALISED BOOKLETS

**High paper capacity feeder**  
**A4 Landscape Twin Feeder**  
**Unique integrated buffer section for high speed feeding**  
**Full set integrity check with barcode reading**

Brochures · Manuals · Personalised Documents  
Pension & Financial Investment Reports · Price lists · Leaflets



600 PRO Digital Booklet System DSF-6000 and DSF-Twin Feeder

Duplo's persistent pursuit of the ultimate feeding and bookletmaking technology is now revealed with the 600 PRO Digital system. Configurable with the DBM-600, the DSF-6000 Sheet Feeder offers the unparalleled solution for converting pre-collated digital or offset printed media into high quality booklets, enabling longer and faster print runs from the latest digital presses.



**Advanced Sheet Feeding**

Equipped with a technologically-advanced Air Management System, the DSF-6000 provides an unsurpassed level of high speed performance that ensures consistent feeding of a wide variety of paper types and weights, from 64 gsm to 300 gsm, at a speed of up to 600 sheets per minute. The main tray offers a loading capacity of 610mm, which minimizes reloading by supporting longer run times. Three-side air separation and integrated static eliminator effectively handle the common static challenges of digitally printed media. Also, should they occur, Optical and Ultrasonic sensors will accurately eliminate the risk of feed errors.



**A4 Landscape Twin Feeder**

The multi-function DSF-Twin Feeder can be used as a cover feeder to add a cover and/or an insert to the sets fed from the main tray. It is also able to handle a wide variety of paper types and weights and support paper sizes up to 610 mm long, enabling it to process high value A4 landscape booklet applications.



**Near-Line Finishing**

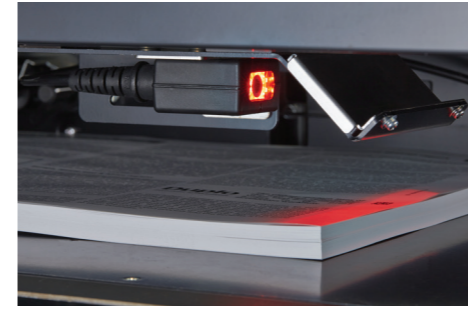
The DSF-6000 and DSF-Twin Feeder allows you to support the printed output of the top of the range most advanced digital and offset presses available today, even extra-long paper sizes, (the XL format). It will merge together digital and offset sheets, insert sheets, produce simple brochures or complex personalised documents - all without compromising print production and offering high speed reliable feeding for a wide variety of media.

**PC Based Job Programming**

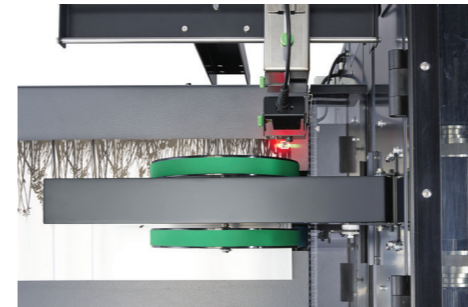
Using Duplo's PC Controller software, the system can easily be managed and controlled by a single operator via a PC. This intuitive programming automatically calculates the stitch, fold, fore-edge and head and foot trim positions. User-friendly interface elements such as the drop down list, check boxes, buttons, and sliders make it extremely easy for an operator to select or change settings and to make fine adjustments if needed. The PC Controller can save an unlimited number of jobs that can be instantly recalled to change from one job to another within 60 seconds.

**Wide visibility and open bookletmaking architecture**

The DBM-600 stitcher folder and the DBM-600T offers printers a choice of finished applications: booklets, corner or side stitched documents, 2 or 4 heavy duty Hohner wire stitching heads, in both flat and loop stitch configurations. It is always precise, as the operator is able to permanently control and adjust the booklet production.



Barcode reader processes personal and sensitive data with confidence



A barcode reader located at the exit verifies which booklets have or have not made it completely through the entire process

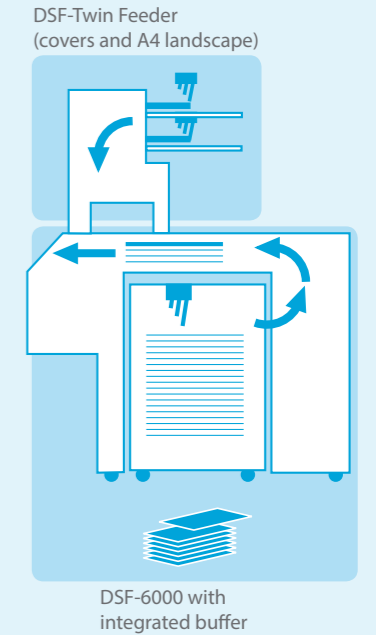
**Pallet-Style Paper Tray**

The standard rolling pallet supplied with the DSF-6000 allows advance loading outside the machine. The pallet loads onto a fork lift inside the feeder and an integral air bed provides easy movement of the paper stack to the correct position. An adaptor enables the pallet tray to fit inside a digital press and be loaded automatically. Once full, it is rolled out into the DSF-6000 making the system an ideal solution for finishing production nearline to the press.

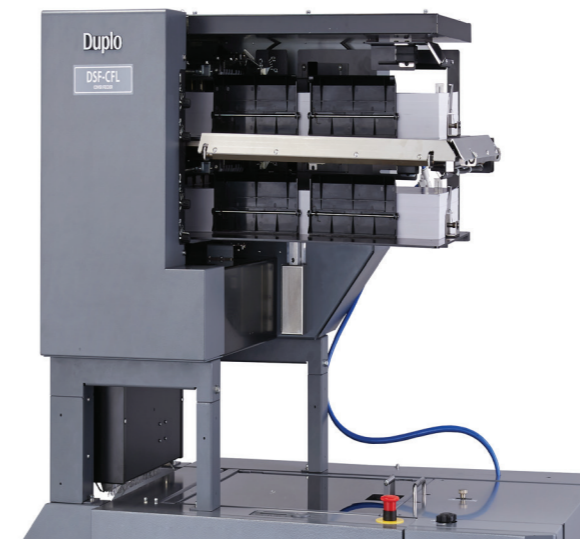


**Permanent integrity and security**

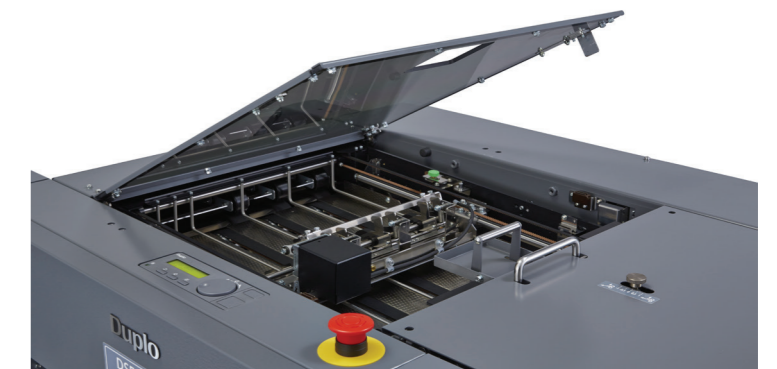
For complete confidence that the system will recognise sheets that are missing, duplicate, turned, or out of sequence, the DSF-6000 and DSF-Twin Feeder provides the answer through use of integrated cameras such as OMR (Optical Mark Readers) as standard. Additionally, optional barcode reader kits can be added to ensure the integrity of each booklet. It can also process documents with variable, personal and sensitive information with confidence by utilising common 1D or 2D barcodes. The barcode reader can identify each set and verify that each sheet in the set is fed in the correct sequence. A barcode kit is also situated at the exit of the trimmer to monitor and verify that each booklet has been successfully processed. Production is managed, merged and checked with all data recorded in the PC controller, creating a historical audit trail and allowing customer analysis to determine any reporting or reprinting needs.



600 PRO Digital Booklet System with DKT-200



A4 Landscape and 356x610mm Photo album formats



Integrated buffer section